

Garant**Collet chuck, extra slim, SK 40 A = 120, Clamping range: 2-6mm**

Order data

Order number	300782 2-6
GTIN	4045197708366
Item class	31A

Description

Version:

- **Taper ground internally and externally.**
- **Shanks hard turned.**
- **With RFID/Balluffchip bore.**
- **The collet is clamped by a threaded connection from behind through the chuck, no clamping nut required!**

Advantage:

Extremely slim design permits machining of components where access is difficult, e.g. during toolmaking and mould-making.

Application:

For clamping tools with plain shank to DIN 6499.

Supplied with:

Clamping screw and wrench with T-handle.

Optional extras:

Pull studs (PS) No. 308600 – 308806,

PS wrenches No. 308820 – 308835,

GARANT collets No. 309563,

ALBRECHT collets No. 309572 – 309573.

Technical description

Overhang dimension A	120 mm
Ø D ₂	13 mm
Clamping range	2 - 6 mm

Ø D ₁	9.6 mm
External Ø D	27 mm
Adapter	SK 40 A = 120
Arbor standard	ISO 7388-1
Shape	A
Balance quality G at rotational speed	G 2.5 at 25,000 rpm
Concentricity	≤ 5 µm
Machining strategy	HSC
Balluffchip bore	yes
Type of product	Collet chuck

Accessories

Pull studMori-Seiki, sealed, form A suitable for steep tapers 40	308625 40
Wrench for pull studsISO 7388 suitable for ISO taper size 40	308830 40
Pull studsealed, form A suitable for steep tapers 40	308610 40
Pull studForm A suitable for steep tapers 40	308600 40
Pull stud, 18CrNiMo7Form A suitable for steep tapers 40	308605 40
Pull studsealed, form B suitable for steep tapers 40	308650 40
Pull stud 45°sealed suitable for steep tapers 40	308765 40
Pull studForm B suitable for steep tapers 40	308640 40
Pull stud 60°sealed suitable for steep tapers 40	308785 40
Special pull stud with no internal threadsealed suitable for steep tapers 40	308700 40
Pull stud 90°sealed suitable for steep tapers 40	308790 40
Pull studsealed, form B suitable for steep tapers 40	308620 40
Special pull stud with internal thread suitable for steep tapers 40	308740 40
Pull studMazak, form A suitable for steep tapers 40M	308670 40M

Pull studsealed suitable for steep tapers 40	308660 40
Pull studMori-Seiki, sealed, form A suitable for steep tapers 40	308630 40
Pull stud, 18CrNiMo7sealed, form B suitable for steep tapers 40	308615 40
Pull stud Hurco 90° with fitsealed suitable for steep tapers 40	308806 40
Pull stud Hurco 45° with fitsealed suitable for steep tapers 40	308802 40
Pull stud 90°sealed suitable for steep tapers 40	308795 40
Hurco 45° pull stud with 4-mm bore and fitsealed suitable for steep tapers 40	308801 40
Pull studsealed suitable for steep tapers 40	308635 40
Pull stud 45°sealed suitable for steep tapers 40	308760 40